

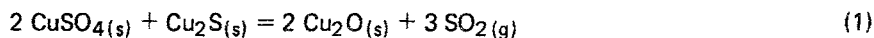
STUDIES OF THE REACTION MECHANISM BETWEEN COPPER(II) SULPHATE AND EXCESS COPPER(I) SULPHIDE

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The reaction process between CuSO_4 and excess Cu_2S in the temperature range 650–750 K was investigated by methods of thermal analysis and by studying the phase contents of the products as a function of the fractional conversion. The reaction proceeds in three steps, with Cu_2S and a new phase described by the formula Cu_2SO_2 as intermediates. This new phase is liquid under the conditions of the reaction. The final product of the reaction is a defective crystalline Cu_2O .

A number of literature data [1–3] give evidence that the reaction between CuSO_4 and Cu_2S in the temperature range $675 \leq T \leq 960$ K under an equilibrium SO_2 pressure $P_{\text{SO}_2} = 0.1$ MPa proceeds according to the following formula:



It is claimed by other authors that the products of this reaction may be Cu_2SO_4 and some phases of general formula Cu_xSO_y which are not included in the reports on the thermodynamic properties of the Cu–S–O system [4–8].

Within the framework of studies on the reaction mechanism of this reaction, measurements in argon and SO_2 atmospheres in the temperature range $600 \leq T \leq 850$ K have been undertaken. The measurements were carried out using mixtures of the substrates with $z = 2/2$, $2/4$ and $2/10$, where z is the initial ratio of the number of moles of CuSO_4 to that of Cu_2S . These mixtures were prepared from anhydrous CuSO_4 and Cu_2S (exclusively the $\text{Cu}_{1.96}$ S phase, as confirmed by chemical analysis, X-ray diffraction and thermogravimetric methods).

During thermal measurements the substrates also contained 30–10 wt. % SiO_2 , which prevented ejection of the contents of the crucible. With a home-built apparatus, changes in mass and related thermal effects (DTA) were measured during linear temperature increase at a rate of 2 deg/min. The phase composition of the reaction products, obtained under isothermal conditions, was determined using X-ray diffraction phase analysis methods. This composition was determined as a function of the

fractional conversion α , defined as the ratio of the mass loss to the maximum loss resulting from Eq. (1). The results are presented in Figs 1–3, which show the variations of $d\alpha/dT$ and DTA with α and T .

Some illustrative X-ray diffraction patterns of the reaction products, for $z = 2/2$ with $\alpha = 0.025$ and $\alpha = 0.363$, are presented in Fig. 4.

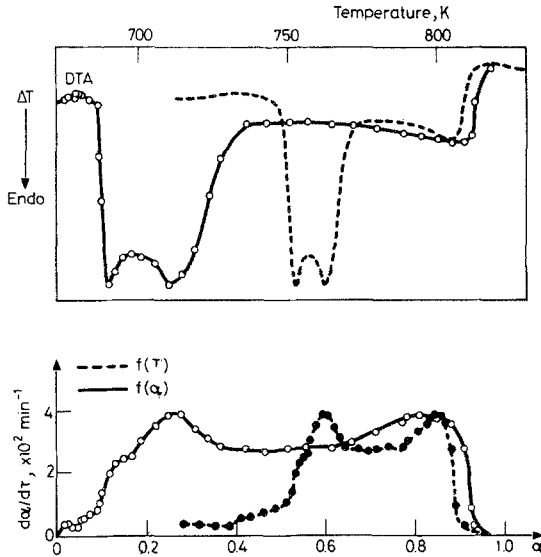


Fig. 1 TG and DTA curves of the mixtures $2 \text{ CuSO}_4 + 2 \text{ Cu}_2\text{S}$

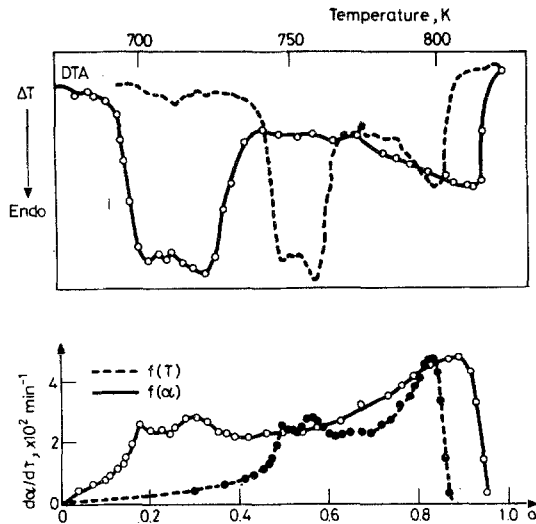


Fig. 2 TG and DTA curves of the mixtures $2 \text{ CuSO}_4 + 4 \text{ Cu}_2\text{S}$

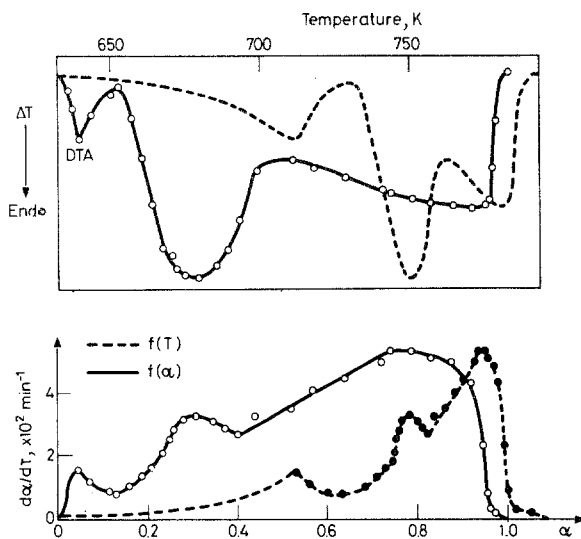


Fig. 3 TG and DTA curves of the mixtures $2 \text{CuSO}_4 + 10 \text{Cu}_2\text{S}$

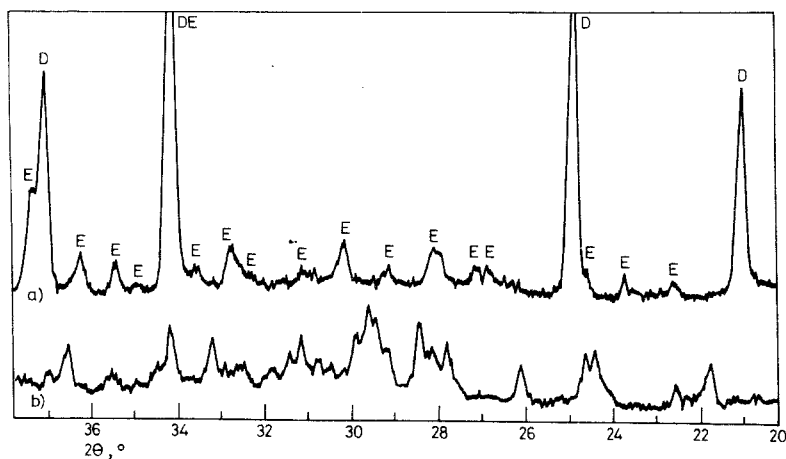
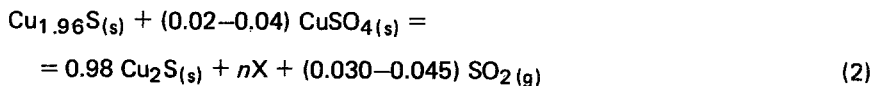
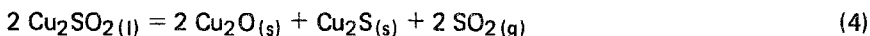
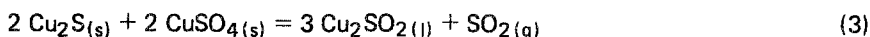


Fig. 4 X-ray diffraction patterns with $\text{Cu-K}\alpha$ radiation of reaction products for $z = 2/2$: $D = \text{CuSO}_4$, $E = \text{Cu}_2\text{S}$. (a) $\alpha = 0.025$, (b) $\alpha = 0.363$

From the results, it has been established that the reaction between copper(II) sulphate and excess copper(I) sulphide proceeds in three steps:





The first step occurs in the range $\alpha \leq (0.02-0.03)z^{-1}$ and at temperatures $650 < T < 700$ K. It has not been possible to establish whether other solid products (X) apart from Cu_2S are present in this step and Eq. (2) results from the mass balance.

In the next step (Eq. 3), proceeding at $T > 710$ K and $\alpha \cong 0.36-0.40$, CuSO_4 reacts completely and the content of Cu_2S reaches a minimum. For $z = 2/2$ and $\alpha = 0.36$ the products contain less than 2 mol % CuSO_4 and 5 mol % Cu_2S . The X-ray diffraction pattern of the main product consists of a set of lines which could not be ascribed to any of the known phases in the Cu-S-O system. From the results of chemical analysis it was concluded that the chemical formula Cu_2SO_2 can be ascribed to this new phase. Under the conditions of this reaction, Cu_2SO_2 is liquid: for $z = 2/2$ and $2/4$ with $0.05 < \alpha < 0.20$, and for $z = 2/10$ with $0.15 < \alpha < 0.40$, the products undergo sintering, whereas for $z = 2/2$ and $2/4$ with $\alpha > 0.20$ the products are completely liquefied.

In the third step (Eq. 4), for $\alpha > 0.64-0.40$; the product contains not only Cu_2S , but also copper(I) oxide with a strongly defective crystalline structure; this is manifested in a strong broadening of the appropriate diffraction lines, as well as in a strong shift of their positions towards lower diffraction angles.

In the range $0.10 < \alpha < 0.80$ a slight content of metallic copper is also present in the reaction products. This fact has not been included in the discussion in this investigation.

References

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Zusammenfassung — Der Verlauf der Reaktion zwischen CuSO_4 und überschüssigem Cu_2S im Temperaturbereich von 650–750 K wurde mittels thermoanalytischer Methoden und durch Ermittlung der Phasenzusammensetzung in Abhängigkeit von der Konversion untersucht. Die Reaktion verläuft in drei Schritten mit Cu_2S und einer neuen Phase der Zusammensetzung Cu_2SO_2 als Zwischenprodukte. Die neue Phase ist unter den Reaktionsbedingungen eine Flüssigkeit. Endprodukt der Reaktion ist nicht völlig kristallines Cu_2O .

Резюме Реакционной процесс между CuSO_4 и избытком Cu_2S был исследован в области температур 650–750 К методом термического анализа и изучением фазового состава продуктов в зависимости от фракционированного превращения. Реакция протекает в три стадии с образованием промежуточных продуктов Cu_2S и новой фазы, описываемой формулой Cu_2SO_2 и которая в условиях реакции является жидкой. Конечным продуктом реакции является кристаллическая Cu_2O с нарушенной структурой.